

### DS/EN 12004 – DS/EN 12002

#### How to read a classification?

##### First letter states product type and can be either C,D, or R:

C = Cement-based adhesive  
D = Dispersion  
R = Epoxide system

##### Second digit states product class and tensile adhesion strength and can be either 1 or 2:

Class 1 should be  $>0.5 \text{ N/mm}^2$  during all stages of the test  
Class 2 should be  $>1.0 \text{ N/mm}^2$  during all stages of the test

##### Third, fourth, and fifth letter state product properties and can be E, F, or T:

E = Extended open time  
( $\geq 0.5 \text{ N/mm}^2$  for tiles fixed after 30 minutes)

F = Fast setting\* ( $\geq 0.5 \text{ N/mm}^2$  after max. 24 hours)

( $\geq 0.5 \text{ N/mm}^2$  after max. 6 hours)

T = Slip resistance ( $\leq 0.5 \text{ mm}$ )

##### S states Elasticity

S1  $\geq 2.5 \text{ mm}$   
S2  $\geq 5.0 \text{ mm}$

Product	CE Classification
 CombiFix	C2 E
 CombiQuickFix	C2 FE S1
 LetFix	C2 TE S1
 LetFix less dust	C2 TE S1
 LetFix Universal	C2 TE S1
 QuickFix premium	C2 FE S1
 NormalFix	C1 E
 ProFix	C2 E S1
 ReadyFlex	D2 E

## **How to display a CE Classification?**

- Manufacturer's name or identification mark (legally responsible party)
- Identification number (last two digits state the year of CE mark placement)
- Number of EC type-examination certificate (third party's certification)
- Product properties (e.g. C2TE)

Apart from the information to be found along with the CE mark, the product should also be accompanied by an EC declaration of conformity, and for particular goods also an EC type-examination certificate. CE-mark should be visible on the product itself, on a label, on the packaging, or on the enclosed trade documents.