



Flexible tile adhesive

- For interior and exterior use
- For ceramic tiles, quarry tiles, mosaics, natural stone and porcellanato tiles
- For fixing insulating plates
- Excellent adhesion to existing tiles and vinyl
- High tensile and shear strength
- Approved for wet rooms
- Suitable for underfloor heating
- Bed thicknesses up to 5 mm

Product

Grey, cement-based powder containing high-performance polymer modifiers.

Coverage

Notched trowel	Coverage per m ²
4 x 4 mm	approx. 1.2 kg
6 x 6 mm	approx. 1.8 kg
8 x 8 mm	approx. 2.4 kg
10 x 10 mm	approx. 3.0 kg

Packaging

Available in 5 kg and 20 kg PE lined paper bags.

Surfaces

Cement/sand rendering, brickwork, aerated concrete
Screed, with or without underfloor heating, older than 14 days
Light-weight concrete, max. moisture content 8%
Flooring containing cement-based levelling compound.
Anhydrite floors, max. residual moisture 0.5%
Concrete in situ and precast units/slabs, older than 6 months
Paper-faced plaster boards, fibre-reinforced plaster boards
Existing tiles, terrazzo
Vinyl and paint on concrete

Plaster, wood, existing tiles, vinyl, and paint are not considered suitable surfaces for exterior use or in areas exposed to frequent or permanent water

Surface preparation

The surface should be dimensionally stable, sound, and clean. Free from laitance, grease, and dust. There should be no blooms or crack formations. Residues from grease or soap can be removed with Alfix Deep Cleaner. Ensure that paint is sufficiently adhering and non-flaking. Sand/Matt vinyl and paint with the appropriate sandpaper and apply a thin contact layer of Alfix CombiFix. Straightening of lumps and unevenness of up to 5 mm can be carried out using Alfix CombiFix. On absorbent, moisture sensitive interior surfaces, such as aerated concrete, gypsum plaster, plaster boards, and anhydrite floors, apply Alfix Primer (Sealing Primer) or Alfix PlaneMixPrimer. For exterior use, apply a thin contact layer of Alfix CombiFix.


Mixing and fixing

Add approx. 0.25 litres of clean, cold water per kg powder.
Apply Alfix CombiFix to the surface with a notched trowel, using the straight edge to spread out adhesive and subsequently the notched edge to produce a ribbed bed.
Fix tiles within 20-30 minutes by pressing them firmly into position in the wet adhesive with a slight twisting action. When fixing mosaics, a firm tap is required.
Ensure complete adhesive coverage!
For exterior use, e.g. stairs and facades, regardless of tile size, always apply adhesive to both tile and surface to ensure solid bedding leaving no voids (buttering/floating method).

NB!

Natural stone may call for extra attention.
Additional water should not be added to adhesive already starting to set. Note that the temperature of mixing water will influence setting time.
Repositioning of tiles should be done within approx. 20 minutes after fixing, depending on substrate and tile absorbency.
Switch off any underfloor heating.

Precautions

	Alfix A/S H.C. Ørstedes Vej 11-13 DK-6000 Kolding alfix.com 04	Declaration of performance No. 7	EN 12004:2007+A1:2012 Alfix CombiFix Improved cementitious adhesive for internal and external tiling.
Reaction to fire	NPD	Release of dangerous substances	See material safety data sheet www.alfix.com
Bond strength: Initial tensile adhesion strength	≥ 1.0 N/mm ²	Durability, tensile adhesion strength after heat ageing	≥ 1.0 N/mm ²
Durability, tensile adhesion strength after water immersion	≥ 1.0 N/mm ²	Durability, tensile adhesion strength after freeze/thaw cycles	≥ 1.0 N/mm ²

Cleaning

Clean adhesive residues from tools and tiles with water before the adhesive sets. Cement-based products harden when mixed with water, hence do not pour surplus adhesive into the drain system.

Test

DS/EN 12004
EN196
SP-method 1910

Technical enquiries

Wet rooms – Tanking with Alfix

Product info on:

- Alfix Deep Cleaner
- Alfix Primer (Sealing primer)
- Alfix PlaneMixPrimer

Product health and safety data /COSH

For further information, please consult our Technical Services Dept.

For latest update of this product info, visit www.alfix.com.

Technical data

Working temperature	+5°C - +30°C
Density	1.6 kg/litre (mixed with water)
Open time	approx. 30 minutes
Working time	approx. 5 hours at +20°C
Foot traffic/grouting	24 – 48 hours +20°C
Full strength	14 days at +20°C
Tensile adhesion strength	concrete :1.2 – 2.2 N/mm ² vinyl: 0.7 – 1.2 N/mm ²
Classification - DS/EN 12004	C2 E
Shelf life	Min. 12 months in unopened bag